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	055163689607				
	327759989@qq.com				
	http://www.helichina.com/				
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	1		109200	1		110000	
	1		196	1		196	
	2		26	2		26	
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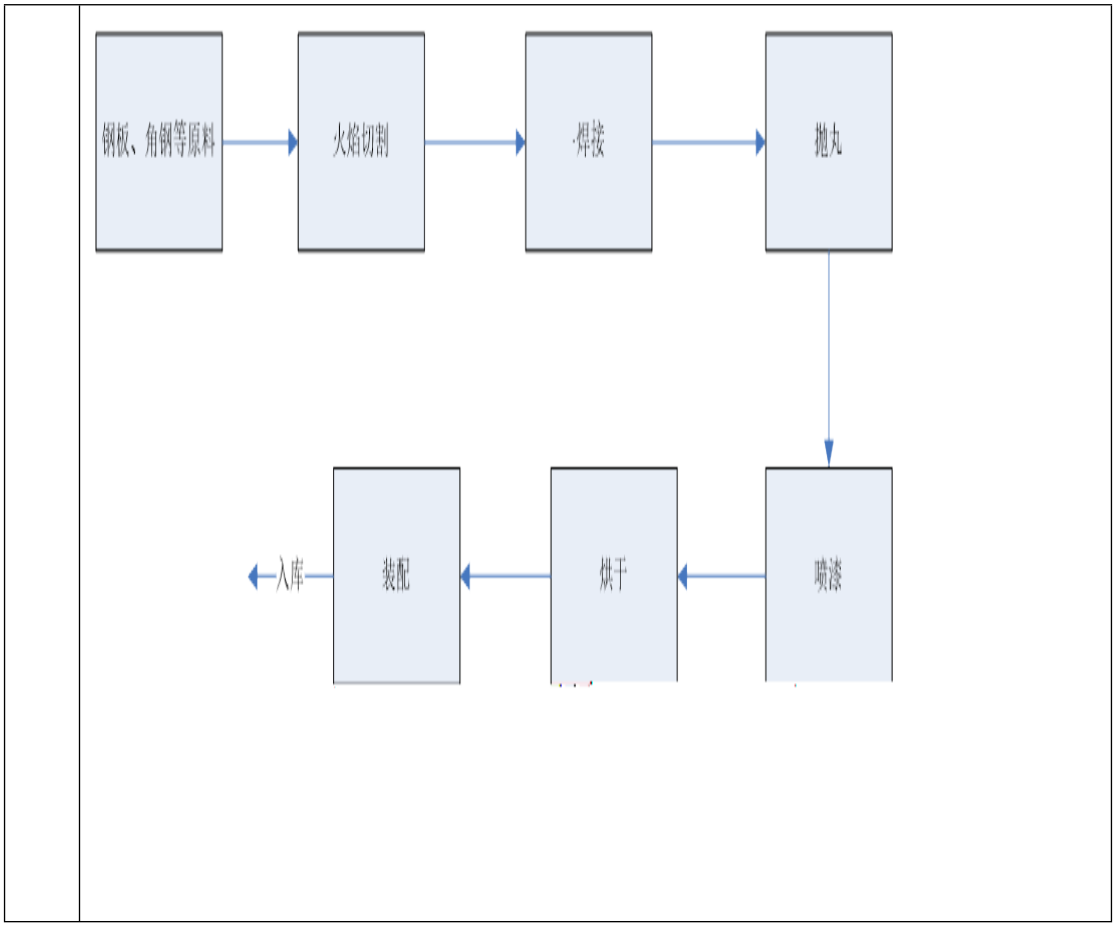
	1		67721	1		70000	
	2		2506	2		2700	
	3		231	3		300	


钢板、角钢等原料
火焰切割
焊接
抛丸
喷漆
烘干
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							(	( )	
1		336-064-17	HW17				3	5.65	
2		900-402-06	HW06				0.5	0.3	
3		900-023-29	HW29				0.3	0.235	
4		900-041-49	HW49	PAC PAM			0.1	0.045	
5		900-252-12	HW12			’	260	246.074	
6		900-249-08	HW08			’	30	24.01	
7	1	900-047-49	HW49			’	0.3	0.135	
8		900-041-49	HW49				35	32.842	

9	2	900-047-49	HW49			’	0.3	0.09	
10		900-041-49	HW49				40	34.643	
11		900-041-49	HW49				1	0.905	
12		900-041-49	HW49				1	0.13	
13		900-041-49	HW49				2.5	2.1	
14		264-012-12	HW12				120	122.588	
15		900-041-49	HW49				4	3.343	
16		900-299-12	HW12				1	1.05	
17		900-041-49	HW49				80	76.807	
18		900-039-49	HW49				20	6.9	
19		900-014-13	HW13				6	5.91	
20		900-006-09	HW09 / /				100	0	

21		900-252-12	HW12				6	5.46	
22		900-041-49	HW49				0.6	0.565	
23		900-249-08	HW08				15	15.26	
24		900-041-49	HW49				120	27.171	
							846.6	612.213	——

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	1		3	
	2		0.5	
	3		0.3	LED
	4		0.1	
	5		260	
	6		30	
	7	1	0.3	
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	9	2	0.3	
	10		40	
	11		1	
	12		1	
	13		2.5	
	14		120	
	15		4	
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	17		80	
	18		20	
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	1		283	200

		( )	( )	(	
	900-252-12	0	2.37	2.37	
	900-041-49	0	0	0	
	264-012-12	0	4.433	4.433	
	900-041-49	0	0.443	0.443	
	900-249-08	0	0	0	

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	HW49 0.6 HW49 4 HW12 120 HW49 35 HW49 1 HW49 0.1 HW12 260 HW49 80 HW17 3 HW12 6 HW08 15 HW49 20 HW12 1 HW29 0.3 HW49 2.5 HW49 1 HW49 2 HW49 40 HW13 6 1 HW49 0.3 2 HW49 0.3 HW06 0.5 HW08 30

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	3		22.4
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	1		0.3
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1		340121003		D10	110	0
2		340124002		D10	120	27.171
3		340121003		D1	8	1.06
4		340124002		D10	20	5.84
5		340121003		D10	4	1.14
6		340124002		D10	4	2.203
7		340121003		D10	0.5	0.42
8		340124002		D10	1	0.485
9		340121003		D10	10	0

20		340124002		D10	1	0.585
21		340121003		D10	2	0.685
22		340124002		D10	2.5	1.415
23		340121004		C3	30	24.01
24		340222003		C3	20	0
25		340121003		D10	4	0
26		340121003		D1	30	19.618
27		340124002		D10	40	15.025
28		340121003		D10	0.1	0.045
29		340124002		D10	0.1	0

30		340121003		D1	5	1.89
31		340124002		D9	3	3.76
32		340121003		D10	5	2.2
33		340124002		D10	6	3.26
34		340121003	1	D9	0.5	0.135
35		340124002	1	D10	0.3	0
36		340121003	2	D9	0.5	0.05
37		340124002	2	D10	0.3	0.04
38		340121003		D1	125	53.57
39		340124002		D10	124.433	80.405

40		340121003		D1	80	33.961
41		340124002		D10	80.443	43.973
42		340121003		D10	250	133.785
43		340124002		D10	262.37	168.081
44		340121003		D10	35	14.301
45		340124002		D10	35	19.621
46		340121003		D1	1	0.13
47		340124002		D10	1	0
					1453.446	684.649

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HW29

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